

Date: Thursday, 10/11/2007 2:54:41 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: RUBBER CUSHION		
Job Number	: 35124		Part Number	: D3595063450		
Estimate Number	: 12981		Drawing Number	: D3595 REV A		
P.O. Number	: N/A		Project Number	: N/A		
This Issue	: 10/11/2007	S.O. No. : N/A	Drawing Revision	: A		
Prsht Rev.	: NC		Material	: N/A		
First Issue	: N/A		Due Date	: 10/19/2007		
Previous Run	: 33833		Qty:	80	Um:	Each
Written By						
Checked & Approved By						
Comment	: Est Rev A		New Issue 07-08-07	JLM	Verified By:	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	D3595	Rubber Cushion (per sq ft)
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Comment: Qty.: 0.0206 sf(s)/Unit Total : 1.6464 sf(s)

Rubber Cushion (per sq ft) .125" thk

Batch: M103838 EB 07-10-17

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET

1-Cut as per Dwg D3595

Dwg Rev: A

Prog Rev: A

EB 07-10-17



2-Deburr if necessary

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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EB 07-10-17

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
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Cauter

EB 07-10-17 EB 07-10-17

Comment: SECOND CHECK

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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JAN/MATT

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

EB 11/10/18 (80)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: 07/10/08
QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 10/11/2007 2:54:41 PM
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Process Sheet

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Drawing Name: RUBBER CUSHION

Job Number: 35124

Part Number: D3595063450

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0 QC21

FINAL INSPECTION/W/O RELEASE



(80)

Comment: FINAL INSPECTION/W/O RELEASE

10/11/07

Job Completion



u 10/11/07

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

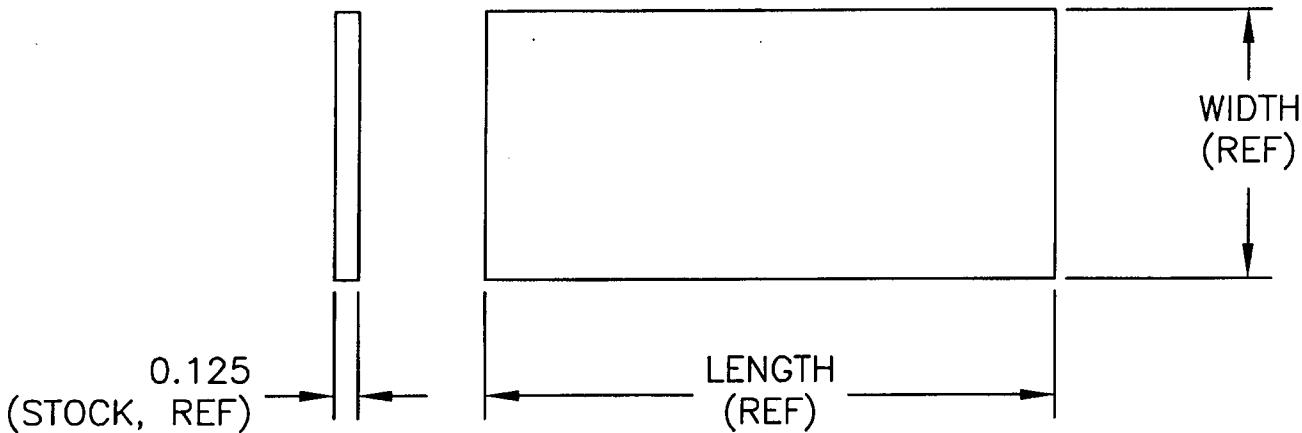
DART

DESIGN <i>PH</i>	DRAWN BY <i>PH</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>PH</i>	APPROVED <i>PH</i>	DRAWING NO. D3595	REV. A SHEET 1 OF 1
DATE 07.02.07		TITLE RUBBER CUSHION	SCALE NTS
	A	07.02.07	NEW ISSUE

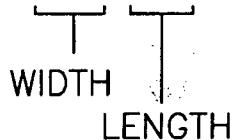
RELEASED

07.02.14 *PH*

SPECIFICATION CONTROL DRAWING



SPECIFICATION: D3595-XXX-YYY RUBBER CUSHION



EG: 0.75" x 4.30" RUBBER CUSHION = D3595-075-430

NOTES

1) MATERIAL: BLACK NEOPRENE SHEET, 0.125 THICK,
80 DUROMETER (REF DART SPEC. M-NEO80-S.125)

2) FINISH: NONE

3) ALL DIMENSIONS ARE IN INCHES

4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

SHOP COPY

RETURN TO

ENGINEERING

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WITHOUT NOTICE

WORK ORDER

NO *35124*

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DART AEROSPACE LTD	Work Order:	35124
Description: RUBBER CUSHION	Part Number:	D 3595 - 63X45C
Inspection Dwg: D3595 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

First Article Prototype

Measured by: HB	Audited by: En	Prototype Approval: <u>u/s</u>
Date: 07-10-17	Date: 07/10/17	Date:

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	